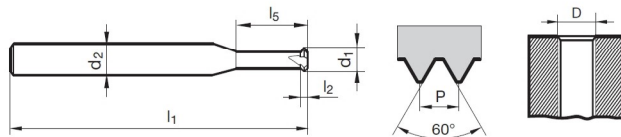


Mikro-Gewindefräser



P	•	Schnittwerte siehe Seite 29
M	•	
K	•	
N	•	
S	•	
H	•	

Schneidstoff	VHM
Oberfläche	Ⓢ
Typ	SP M/MF
Gewindegänge	1
Schaftform	HA



Werksnorm Artikel-Nr. 4225

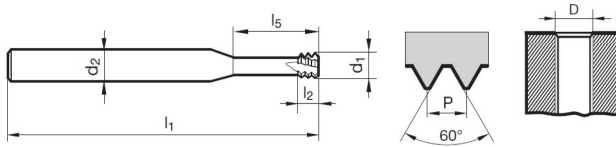
D	P	d1	d2	l1	l2	l5	Z	Code-Nr.
	mm	mm	mm	mm	mm	mm		
M1,4 - M1,8	0,350	1,050	3,000	39,000	0,400	5,500	3	1,800
M2 - M2,4	0,400	1,500	3,000	39,000	0,400	7,000	4	2,400
M2,5 - M3	0,500	2,000	3,000	39,000	0,500	9,000	4	3,000
M3,5 - M4,5	0,750	2,800	6,000	58,000	0,800	14,000	4	4,500
M5 - M7	1,000	4,000	6,000	58,000	1,000	19,000	4	7,000
M8 - M10	1,500	6,400	8,000	64,000	1,500	24,000	5	10,000

Mikro-Gewindefräser



P	•	Schnittwerte siehe Seite 29
M	•	
K	•	
N	•	
S	•	
H	•	

Schneidstoff	VHM
Oberfläche	C
Typ	SP M
Gewindegänge	3
Schaftform	HA



Werksnorm	Artikel-Nr.	4226
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D	P	d1	d2	l1	l2	l5	Z	Code-Nr.
	mm	mm	mm	mm	mm	mm		
M 1,6	0,350	1,200	3,000	39,000	1,100	4,800	3	1,600
M 1,8	0,350	1,400	3,000	39,000	1,100	5,400	3	1,800
M 2	0,400	1,550	3,000	39,000	1,200	6,000	4	2,000
M 2,5	0,450	1,950	3,000	39,000	1,400	7,500	4	2,500
M 3	0,500	2,400	6,000	58,000	1,500	9,500	4	3,000
M 3,5	0,600	2,800	6,000	58,000	1,800	11,000	4	3,500
M 4	0,700	3,200	6,000	58,000	2,100	12,500	4	4,000
M 5	0,800	4,000	6,000	58,000	2,400	16,000	4	5,000
M 6	1,000	4,000	6,000	58,000	3,000	20,000	4	6,000
M 8	1,250	5,950	6,000	58,000	3,800	24,000	4	8,000
M10	1,500	7,800	8,000	64,000	4,500	33,000	4	10,000
M12	1,750	9,000	10,000	73,000	5,300	38,000	4	12,000
M16	2,000	11,800	10,000	84,000	6,000	35,000	5	16,000

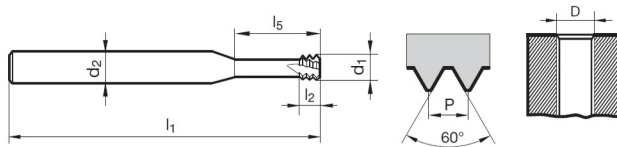


Mikro-Gewindefräser



P	•	Schnittwerte siehe Seite 29
M	•	
K	•	
N	•	
S	•	
H	•	

Schneidstoff	VHM
Oberfläche	Ⓢ
Typ	SP G
Gewindegänge	3
Schaffform	HA



Werksnorm

Artikel-Nr.

4228

D	P	d1	d2	l1	l2	l5	Z	Code-Nr.
	G/inch	mm	mm	mm	mm	mm		
G 1/8	28	6,200	8,000	64,000	2,700	19,500	4	9,728
G 3/8	19	9,950	10,000	73,000	4,000	25,000	4	16,662
G 7/8	14	11,950	12,000	84,000	5,400	37,000	4	30,201
G2	11	15,950	16,000	105,000	6,900	44,000	5	59,614