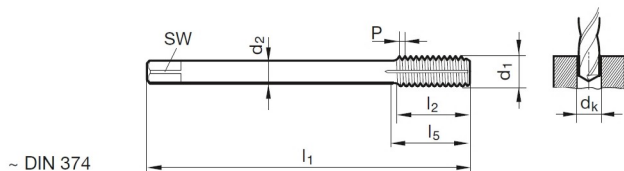
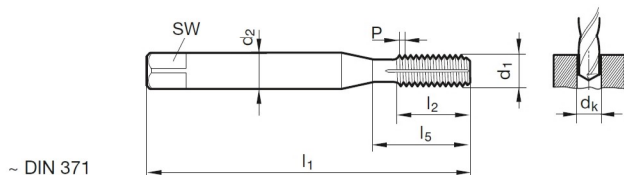


Gewindeformer für UNF-Gewinde



P	•
M	•
K	•
N	○
S	•
H	

Schneidstoff	HSS-E-PM
Ø-Toleranz	2BX
Oberfläche	Ⓢ
Typ	N
Form	C
Innenkühlung	☒



DIN 2184-1 ~DIN 371/~DIN 374

Artikel-Nr.

4492

Rabattgruppe

208

d1	d2	SW	dk	l1	l2	l5	Code-Nr.
	mm	mm	mm	mm	mm	mm	
4 - 48	3,500	2,700	2,60	56,000	10,000	18,000	2,845
6 - 40	4,000	3,000	3,20	56,000	11,000	20,000	3,505
8 - 36	4,500	3,400	3,85	63,000	12,000	21,000	4,166
10 - 32	6,000	4,900	4,45	70,000	14,000	25,000	4,826
12 - 28	6,000	4,900	5,10	80,000	16,000	30,000	5,486
1/4 - 28	7,000	5,500	5,95	80,000	16,000	30,000	6,350
5/16 - 24	8,000	6,200	7,45	90,000	18,000	35,000	7,938
3/8 - 24	10,000	8,000	9,05	100,000	18,000	39,000	9,525
7/16 - 20	8,000	6,200	10,55	100,000	22,000	42,000	11,113
1/2 - 20	9,000	7,000	12,10	100,000	20,000	40,000	12,700
9/16 - 18	11,000	9,000	13,65	100,000	22,000	40,000	14,288
5/8 - 18	12,000	9,000	15,25	100,000	22,000	44,000	15,875
3/4 - 16	14,000	11,000	18,35	110,000	25,000	44,000	19,050