



Abb.:
75 Grad

Präzisions - Kegelsenker Werksnorm 75 Grad
Precision - Countersink Factory - Norm 75 degrees

- **3-Schneidengeometrie** • 3-cutting edges-geometry
- **Satz 1 / Set 1:** ø 6,3; ø 8,3; ø 10,4; ø 12,4; ø 16,5; ø 20,5 mm
- **Satz 2 / Set 2:** ø 6,3; ø 8,3; ø 10,4; ø 12,4; ø 16,5; ø 20,5 mm; ø 25,0 mm

| Kopf ø Head ø | Schaft Shank | mm | kleinster ø smallest ø | HSS | HSS / TIN | HSS / TIALN | HSS / Co5 | HSS / Co5 / TIN | HSS / Co5 / TIALN |
|---------------------------------|-----------------|----|---------------------------|-----------|-----------|-------------|-----------|--------------------|----------------------|
| 6,3 mm | 5 mm | 45 | 1,5 mm | ⊙ 1100063 | ⊙ 3100063 | ⊙ 6100063 | | | |
| 8,3 mm | 6 mm | 50 | 2,0 mm | ⊙ 1100083 | ⊙ 3100083 | ⊙ 6100083 | | | |
| 10,4 mm | 6 mm | 50 | 2,5 mm | ⊙ 1100104 | ⊙ 3100104 | ⊙ 6100104 | | | |
| 12,4 mm | 8 mm | 56 | 2,8 mm | ⊙ 1100124 | ⊙ 3100124 | ⊙ 6100124 | | | |
| 16,5 mm | 10 mm | 60 | 3,2 mm | ⊙ 1100165 | ⊙ 3100165 | ⊙ 6100165 | | | |
| 20,5 mm | 10 mm | 63 | 3,5 mm | ⊙ 1100205 | ⊙ 3100205 | ⊙ 6100205 | | | |
| 25,0 mm | 10 mm | 67 | 3,8 mm | ⊙ 1100250 | ⊙ 3100250 | ⊙ 6100250 | | | |
| 31,0 mm | 12 mm | 75 | 4,2 mm | ⊙ 1100310 | ⊙ 3100310 | ⊙ 6100310 | | | |
| Satz 1 6-teilig ø 6,3 - 20,5 mm | | | | ⊙ 1100002 | ⊙ 3100002 | ⊙ 6100002 | | | |
| Satz 2 7-teilig ø 6,3 - 25,0 mm | | | | ⊙ 1100003 | ⊙ 3100003 | ⊙ 6100003 | | | |