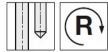
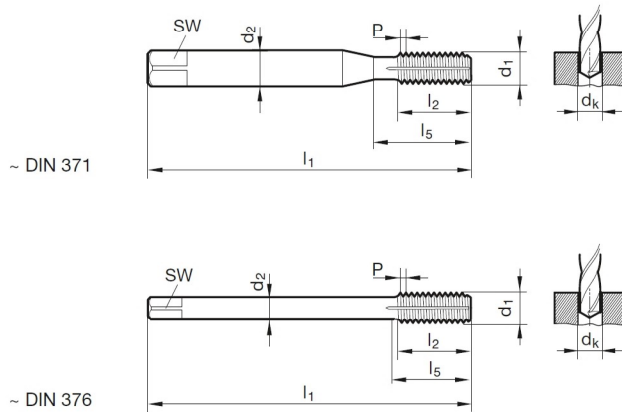


Gewindeformer für Metrische ISO-Gewinde



P	•
M	•
K	•
N	○
S	•
H	•

Schneidstoff	HSS-E-PM		
Ø-Toleranz	4HX/6HX	6GX	6HX
Oberfläche	C	C	C
Typ	N	N	N
Form	C	C	E
Innenkühlung	☒	☒	☒



DIN 2174 ~DIN 371/~DIN 376

Artikel-Nr.	4487	4488	4494
Rabattgruppe	208	208	208

d1	P	d2	SW	dk	l1	l2	l5	Code-Nr.
mm	mm	mm	mm	mm	mm	mm	mm	
M1	0,250	2,500	2,100	0,90	40,000	4,000		1,000
M1,2	0,250	2,500	2,100	1,10	40,000	4,800		1,200
M1,4	0,300	2,500	2,100	1,25	40,000	5,600		1,400
M1,6	0,350	2,500	2,100	1,45	40,000	6,400		1,600
M1,7	0,350	2,500	2,100	1,55	40,000	6,800		1,700
M1,8	0,350	2,500	2,100	1,65	40,000	7,300		1,800
M2	0,400	2,800	2,100	1,85	45,000	8,000	13,500	2,000
M2,5	0,450	2,800	2,100	2,30	50,000	9,000	14,500	2,500
M3	0,500	3,500	2,700	2,80	56,000	10,000	18,000	3,000
M4	0,700	4,500	3,400	3,70	63,000	12,000	21,000	4,000
M5	0,800	6,000	4,900	4,65	70,000	14,000	25,000	5,000
M6	1,000	6,000	4,900	5,55	80,000	16,000	30,000	6,000
M8	1,250	8,000	6,200	7,40	90,000	17,000	35,000	8,000
M10	1,500	10,000	8,000	9,30	100,000	20,000	39,000	10,000
M12	1,750	9,000	7,000	11,20	110,000	24,000	49,000	12,000
M14	2,000	11,000	9,000	13,10	110,000	26,000	53,000	14,000
M16	2,000	12,000	9,000	15,10	110,000	26,000	54,000	16,000
M20	2,500	16,000	12,000	18,90	140,000	32,000	62,000	20,000

Artikel-Nr. 4487 ab Ø M2 mit Schmiernuten, Ø-Toleranz ≤ M1,4 = 4HX



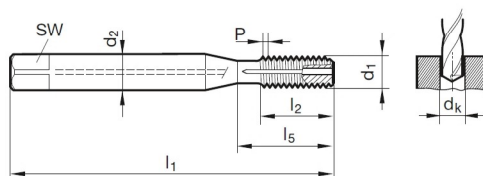
Kühlkanal-Gewindeformer für Metr. ISO-Gewinde



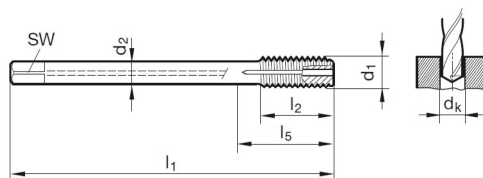
P	•
M	•
K	•
N	○
S	•
H	•

Schneidstoff	HSS-E-PM
Ø-Toleranz	6HX
Oberfläche	C
Typ	N
Form	E
Innenkühlung	

~ DIN 371



~ DIN 376



DIN 2174 ~DIN 371/~DIN 376

Artikel-Nr.

4483

Rabattgruppe

208

d1	P	d2	SW	dk	l1	l2	l5	Code-Nr.
	mm	mm	mm	mm	mm	mm	mm	
M5	0,800	6,000	4,900	4,65	70,000	8,500	25,000	5,000
M6	1,000	6,000	4,900	5,55	80,000	11,000	30,000	6,000
M8	1,250	8,000	6,200	7,40	90,000	14,000	35,000	8,000
M10	1,500	10,000	8,000	9,30	100,000	16,000	39,000	10,000
M12	1,750	9,000	7,000	11,20	110,000	18,500	49,000	12,000
M14	2,000	11,000	9,000	13,10	110,000	20,000	53,000	14,000
M16	2,000	12,000	9,000	15,10	110,000	20,000	54,000	16,000
M20	2,500	16,000	12,000	18,90	140,000	25,000	62,000	20,000



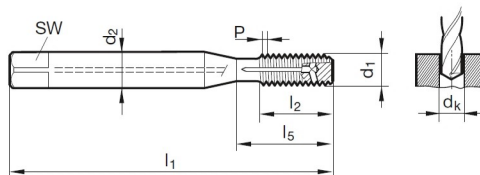
Kühlkanal-Gewindeformer für Metr. ISO-Gewinde



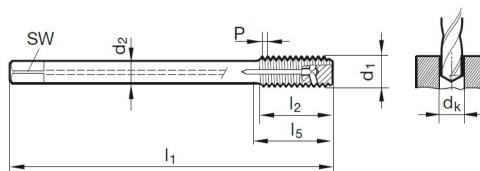
P	•
M	•
K	•
N	○
S	•
H	

Schneidstoff	HSS-E-PM
Ø-Toleranz	6HX
Oberfläche	C
Typ	N
Form	C
Innenkühlung	

~ DIN 371



~ DIN 376



DIN 2174 ~DIN 371/~DIN 376

Artikel-Nr.

4485

Rabattgruppe

208

d1	P	d2	SW	dk	l1	l2	l5	Code-Nr.
	mm	mm	mm	mm	mm	mm	mm	
M5	0,800	6,000	4,900	4,65	70,000	8,500	25,000	5,000
M6	1,000	6,000	4,900	5,55	80,000	11,000	30,000	6,000
M8	1,250	8,000	6,200	7,40	90,000	14,000	35,000	8,000
M10	1,500	10,000	8,000	9,30	100,000	16,000	39,000	10,000
M12	1,750	9,000	7,000	11,20	110,000	18,500	49,000	12,000
M14	2,000	11,000	9,000	13,10	110,000	20,000	53,000	14,000
M16	2,000	12,000	9,000	15,10	110,000	20,000	54,000	16,000
M20	2,500	16,000	12,000	18,90	140,000	25,000	62,000	20,000